



Bulletin MSG11-5715-653/UK

Operation Manual Series TPQ

Design \geq 60



3-Way High-Response Valve with VCD[®] Technology

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Operation Manual

1. Introduction

Parker TPQ 3-way high-response valves with VCD® technology have an integral electronic and requires only one sole electrical common for the control system. Different flow sizes are available to achieve an optimal adaption for different applications.

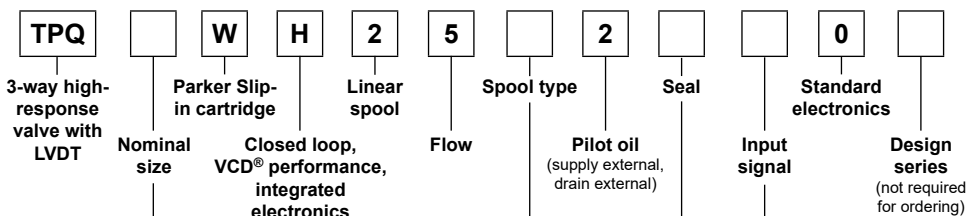
Characteristics of Valve Driver

The described integral electronic driver combines all necessary functions for the optimal operation of the valve. Thanks to its excellent dynamic the valve is usable within closed loop control applications. The most important features are:

- high dynamic actuator principle with special designed electronic driver
- closed loop controlled spool position
- constant current actuator control with overcurrent shutoff
- excellent properties for response sensitivity and temperature drift
- differential input stage with various command signal options
- diagnostic output for spool stroke
- standard central connection
- compatible to the relevant European EMC-standards



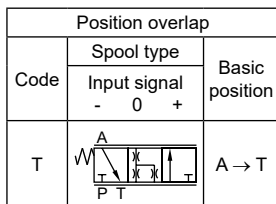
Ordering Code



Code	Nominal size
025	NG25
032	NG32
040	NG40
050	NG50
063	NG63
080	NG80

Code	Signal range
B	0...±10 V
E	0...±20 mA
S	4...+20 mA

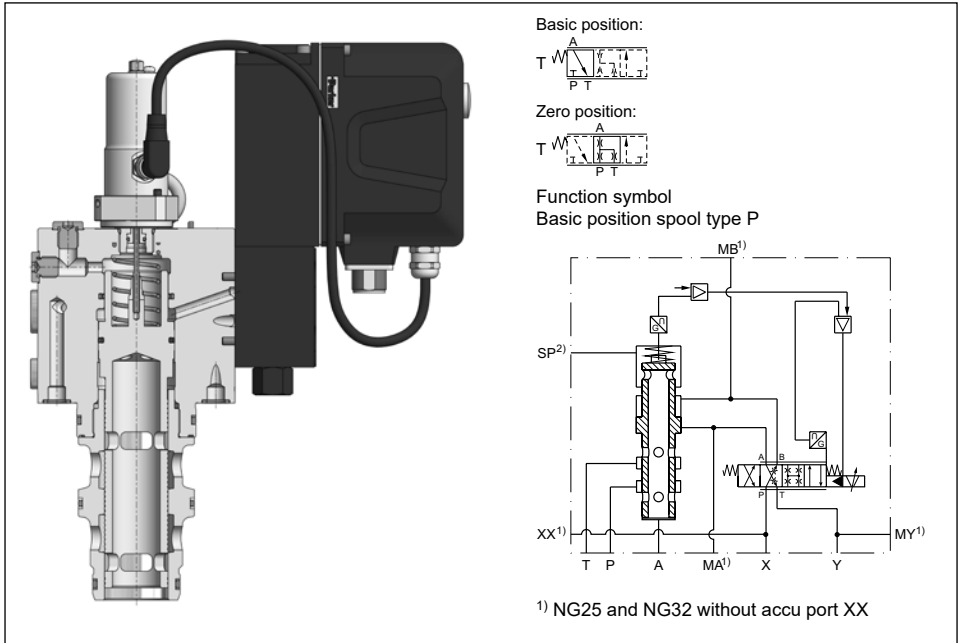
Code	Seal
N	NBR
V	FPM
H	for HFC fluids



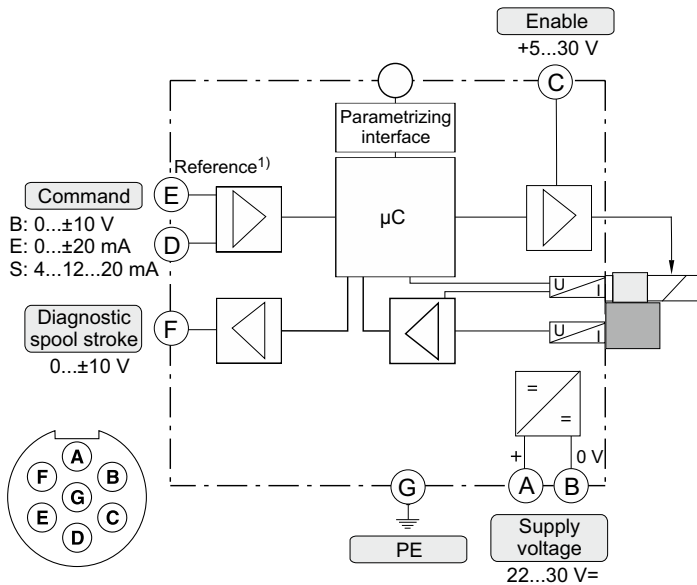
Please order connector separately

Angle female connector must be used for NG25 to NG50.

TPQ 5715-653 UK 17.01.24



Blockdiagram of integrated electronics



¹⁾ Do not connect with the supply voltage zero.

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Technical data

General						
Design		Proportional throttle valve, slip-in cartridge				
Nominal size	DIN	NG25	NG32	NG40	NG50	NG63 NG80
Mounting position		unrestricted				
Ambient temperature		-20...+50				
Weight		11	13	15	26	52 105
Vibration resistance		10 sinus 5...2000 Hz acc. IEC 68-2-6 10 (RMS) random noise 20...2000 Hz acc. IEC 68-2-36 15 shock acc. IEC 68-2-27				
Hydraulic						
Max. operating pressure		Ports A, P, T, X up to 350, XX ¹⁾ observe permissible pressure rating; port Y: max. 35				
Fluid		Hydraulic oil according to DIN 51524				
Fluid temperature		-20 ... +60 (NBR -25...+60)				
Viscosity recommended		[cSt]/	[mm ² /s]			
permitted		[cSt]/	[mm ² /s]			
		30 ... 80				
		20 ... 400				
Filtration		ISO 4406; 18/16/13				
Nominal flow at Δp = 5 bar		[l/min]	200	320	550	800 1450 2700
Recommended max. flow		[l/min]	500	1000	1600	2250 3500 6500
Nominal overlap		[%]	< 1.5			
Flow direction		A to T or P to A				
Pilot pressure		[bar]	must be as high as system pressure			
Pilot oil supply		external via X				
drain		external via Y				
Leakage in pilot valve at 100 bar		[ml/min]	< 400			
Leakage in main stage at 100 bar		[l/min]	NG32 to 63 < 2.5; NG80 < 4.0			
Pilot valve size		NG06			NG10	
Max. pilot flow at 140 bar pilot press.		[l/min]	25	25	25	25 50 60
Static/dynamic						
Step response at pilot press. >140 bar		[ms]	7	11	11	18 19 20
Frequency response at pilot press. >140 bar		[Hz]	210	105	70	45 35 30
Amplitude -3 dB; ± 5 %		[Hz]	170	125	110	95 75 70
Phase -90°; ± 5 %		[Hz]				
Hysteresis		[%]	< 0.1			
Sensitivity		[%]	< 0.05			
Temperature drift of center position		[%/K]	< 0.025			

Electrical						
Duty ratio		[%]	100			
Protection class		IP65 in accordance with EN 60529 (with correctly mounted plug-in connector)				
Supply voltage / ripple		[V]	DC 22 ... 30, electric shut-off at < 19, ripple < 5 % eff., surge free			
Current consumption max.		[A]	3.5			
Pre-fusing		[A]	4.0 A medium lag			
Input signal		[V]	+10...0...-10, ripple < 0.01 % eff., surge free			
Code B		Voltage	[kOhm]	100		
Code E		Current	[mA]	+20...0...-20, ripple < 0.01 % eff., surge free		
Code S		Impedance	[Ohm]	< 250		
		Current	[mA]	4...12...20, ripple < 0.01 % eff., surge free		
		Impedance	[Ohm]	< 3.6 mA = disable, > 3.8 mA = enable on according to NAMUR NE43		
			[Ohm]	< 250		
Differential input max.		[V]	30 for terminal D and E against PE (terminal G),			
		[V]	11 for terminal D and E against 0V (terminal B)			
Enable signal		[V]	5...30, Ri = > 8 kOhm			
Diagnostic signal		[V]	+10...0...-10 / +12.5 error detection, rated max. 5 mA			
EMC		EN 61000-6-2, EN 61000-6-4				
Electrical connection		6 + PE acc. EN 175201-804				
Wiring min.		[mm ²]	7x1.0 (AWG16) overall braid shield			
Wiring length		[m]	50			

¹⁾ Accu port XX: Please contact Parker for installation recommendation.


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2. Safety Instructions

Please read the operation manual before installation, startup, service, repair or stocking! Paying no attention may result in damaging the valve or incorporated system parts.

Symbols

This manual uses symbols which have to be followed accordingly:

 **Instructions with regard to the warranty**

 **Instructions with regard to possible damaging of the valve or linked system components**

 **Helpful additional instructions**

Work at the Valve

Workings in the area of installation, commissioning, maintenance and repair of the valve may only be allowed by qualified personnel. This means persons which have, because of education, experience and instruction, sufficient knowledge on relevant directives and approved technical rules.

3. Important Details

Intended Usage

This operation manual is valid for 3-way high-response valves TPQ series. Any different or beyond it usage is deemed to be as not intended. The manufacturer is not liable for warranty claims resulting from this.

Common Instructions


We reserve the right for technical modifications of the described product. Illustrations and drawings within this manual are simplified representations.

Due to further development, improvement and modification of the product the illustrations might not match precisely with the described valve. The technical specifications and dimensions are not binding. No claim may resulting out of it. Copyrights are reserved.

Liability

The manufacturer does not assume liability for damage due to the following failures:


- incorrect mounting / installation
- improper handling
- lack of maintenance
- operation outside the specifications

 Do not disassemble the valve! In case of suspicion for a defect please contact Parker.

Storage

In case of temporary storage the valve must be protected against contamination, atmospheric exposure and mechanical damages. Each valve has been factory tested with hydraulic oil, resulting in protection of the core parts against corrosion. Yet this protection is only ensured under the following conditions:

Storage period	Storage requirements
12 months	constant humidity < 60 % as well as constant temperature < 25 °C
6 months	varying humidity as well as varying temperature < 35 °C

 Outdoor storage or within sea and tropical climate will lead to corrosion and might disable the valve!

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4. Mounting / Installation

Scope of Supply

Please check immediately after receiving the valve, if the content is matching with the specified scope of supply. The delivery includes:


- valve
- operation manual

The central connector has to be ordered separately and is not included in the delivery.


 Please check the delivery immediately after receiving the shipment for apparent damages due to shipping. Report shipment losses at once to the carrier and the supplier!


Mounting

- Compare valve type (located on the name plate) with part list resp. circuit diagram.
- The valve may be mounted fix or movable in any direction.
- Verify the mounting surface for the valve. Unevenness of 0.01 mm/100 mm, surface finish of 6.3 µm are tolerable values.

 Keep valve mounting surface and work environment clean!


- Remove protection plate from the valve mounting surface
- Check the proper position of the valve ports and the O-rings.
- Mounting bolts: use property class 12.9, ISO 4762

 Insufficient condition of the valve mounting surface might create malfunction! Incorrect mounting resp. bolt torque may result in abrupt leakage of hydraulic fluid on the valve ports.

 Y-port has always to be tied directly and separately to tank!

Limits of Use

The valve may be operated within the determined limits only. Please refer to the "technical data" section as well as to the "characteristic curves" in the Parker catalogue HY11-3500/UK "Hydraulic Valves Industrial Standard".


 Follow the environmental conditions! Unallowable temperatures, shock load, aggressive chemicals exposure, radiation exposure, illegal electromagnetic emissions may result in operating trouble and may lead to failure! Follow the operating limits listed in the "specifications" table!

Available Bolt Kits

Size	Ordering no.	Dimensions	Torque
TPQ025	BK504	4 pcs. M12x100	108 Nm
TPQ032	BK529	4 pcs. M16x100	264 Nm
TPQ040	BK481	4 pcs. M20x110	517 Nm
TPQ050	BK481	4 pcs. M20x110	517 Nm
TPQ063	BK518	4 pcs. M30x160	1775 Nm
TPQ080	BK530	8 pcs. M24x160	890 Nm

Pressure Fluids

The following rules applies for the operation with various pressure fluids:


 This information serves for orientation and does not substitute user tests among the particular operating conditions. Particularly no liability for media compatibility may be derived out of it.

Mineral oil: usable without restriction.

HFC: choose the right seal option.

For operation with the following pressure fluids please consult Parker:

HFA	Oil-in-water emulsion
HFB	Water-in-oil emulsion
HFD	Unhydrous fluids (Phosphor-Ester)

 For detailed information concerning pressure fluids note VDMA-document 24317 as well as DIN 51524 & 51502.

Special gaskets may be available depending on the utilized fluid.

In case of doubt please consult Parker.

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Installation recommendation (NG40...NG80)

An insufficient pilot oil supply (e.g. due to long distances and/or small diameters) can negatively influence the dynamics of the TPQ valve.

To avoid this, an accumulator can be connected to port XX at the valve body of the TPQ. A short-term undersupply with pilot oil can be compensated via this accumulator.

Nominal size	Required accumulator volume	
	1 stroke close	2 stroke close and open
TPQ040	0.01	0.02
TPQ050	0.013	0.03
TPQ063	0.02	0.04
TPQ080	0.03	0.06

The required accumulator size is dependent on the pilot oil pressure.

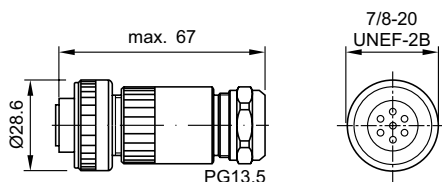
Please also consider the Parker accumulator product range and the Parker Accumulator Sizing Software.

Electrical Connection

The electrical connection of the valve takes place by one common cable, which is coupled to the integrated electronic driver by a central connector assembly.

The connection requires a 6 + PE female connector EN 175201-804.

Female connector (ordering no. 5004072)
For NG63 and NG80



A female connector with metal housing is required! Plastic made models may create function problems due to insufficient EMC-characteristics.

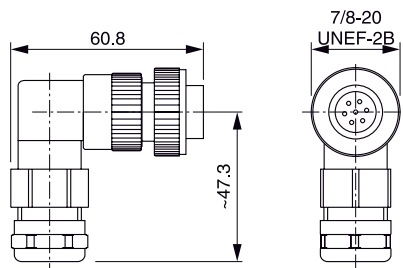
Do not disconnect cable socket under tension!

The connecting cable has to comply to the following specification:

Cable type	control cable, flexible, 7 conductors, overall braid shield
Cross section	min. AWG16
Outer dimension	8...12 mm
Cable length	max. 50 m

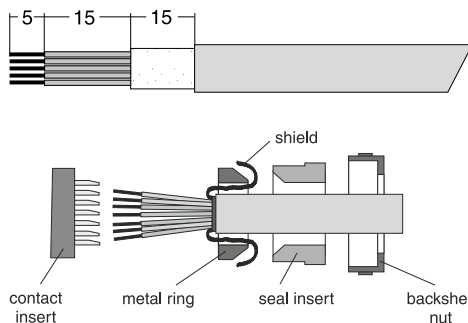
For cable lengths > 50 m consult factory.

Angled female connector (ordering no. 5005160)
For NG25 to NG50



The connection cable is coupled to the female connector by solder joints.

Stripping lengths for the connecting cable:



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The backshell nut of the cable gland has to be tightened with a suitable tool. The target value for the tightening torque is 4 Nm. Tighten the cap nut with a torque of 5 Nm after attaching the female connector on the socket.

⚠ Incomplete tightening of backshell nut respectively cap nut may result in undesired release of the connection as well as degradation of the water tightness.

When using female connectors of other manufacturers, the relevant regulations must be observed.

⚠ The cable may only be connected to the female connector by authorized and qualified personnel. A short between individual conductors resp. to the connector housing, bad soldering as well as improper shield connection may result in malfunction and breakdown of the valve.

⚠ The mounting surface of the valve has to be connected to the earth grounded machine frame. The earth ground wire from the valve connecting cable as well as the cable shield have to be tied to the protective earth terminal within the control unit. It is necessary to use a low ohmic potential connection between control unit and machine frame to prevent earth loops (cross section AWG 6).

Electrical Interfacing

Supply Voltage

The supply voltage for the valve has to cover the range of 22...30 V. Valve is de-energized below 19 V. The residual ripple may not exceed 5 % eff.

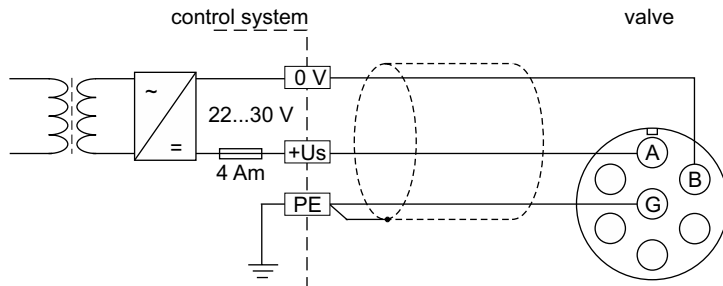
⚠ The applied power supply must comply to the relevant regulations (DIN EN 61558) and must carry a CE-mark. The operating voltage for the valve must be free of inductive surges. Do not exceed the max. value of 30 V! Higher voltage can lead to failure of the valve.

⚠ The increased inrush current of the valve should be considered when selecting the power supply. A stabilized power supply with overcurrent limiting feature should not be used. Due to the inrush current of the valve the current limit circuit may respond prematurely and create problems during energizing of the supply voltage.

⚠ The operation of the valve is blocked if the supply voltage polarity is interchanged.

⚠ Each valve requires a separate pre-fuse of 4 Amp semi time-lag. Failure to observe this instruction may create irreparable damage of valve respectively incorporated system parts.


Wiring diagram of supply voltage



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Enable input

A signal voltage enables the actuator drive of the valve. Continuous operation of the valve requires a permanent voltage 5...30 V (i.e. the supply voltage). In case of disabling the signal the valve will reach its power down position spring-actuated independently from the command signal value.


 The enable function represents no safety arrangement against unwanted valve operation in terms of rules for accident prevention!



The option 4...20 mA uses the “3.6 mA” condition as breakdown-information. If the input signal line is interrupted, an evaluable failure information is available. In this case the actuator drive will be switched off. The drive will switch on when the input signal reaches a value of 3.8 mA, it switches off when the command falls below 3.6 mA. This determination follows the NAMUR-specification NE43.

Command signal input

The spool stroke behaves proportional to the command signal amplitude.

 The command input signal needs to be filtered as well as free of inductive surges and modulations. Due to the sensitivity of the valve a high signal quality is recommended, this will prevent malfunction.

Diagnostics output

A diagnostics signal is available. Its voltage represents the operating condition of the valve.



The output may drive a load of max. 5 mA. Exceeding of this limit leads to malfunction.

Valves NG25 to NG50

Code command signal	Command signal	VCD actuator	Diagnostic signal
B	0...+10 V	on	0...+10 V
	0...-10 V	on	0...-10 V
	Overload	off	12.5 V
E	0...+20 mA	on	0...+10 V
	0...-20 mA	on	0...-10 V
	Overload	off	12.5 V
K	0...+10 V	on	0...-10 V
	0...-10 V	on	0...+10 V
	Overload	off	12.5 V
S	4...12 mA	on	0...-10 V
	12...20 mA	on	0...+10 V
	0...3.6 mA	off	Cable break, 12.5 V
	Overload	off	12.5 V

Valves NG63 and NG80

Code command signal	Command signal	VCD actuator	Diagnostic signal
B	0...+10 V	on	0...-10 V
	0...-10 V	on	0...+10 V
	Overload	off	12.5 V
E	0...+20 mA	on	0...-10 V
	0...-20 mA	on	0...+10 V
	Overload	off	12.5 V
K	0...+10 V	on	0...+10 V
	0...-10 V	on	0...-10 V
	Overload	off	12.5 V
S	4...12 mA	on	0...+10 V
	12...20 mA	on	0...-10 V
	0...3.6 mA	off	Cable break, 12.5 V
	Overload	off	12.5 V

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5. Operating Instructions

- ⚠ Attention!** Supply pressure must be ensured before valve is energized!
To reach the closed position in case of valve electronic failure, pilot pressure is required.

Solenoid Current Monitoring

If the actuator current time interval exceeds 10 seconds, the actuator is switched off to prevent overheating. For normal operating conditions this state will not be reached, but it may occur with a contaminated sluggish valve.

- ⚠** In this case the reason for the contamination should be repaired (hydraulic fluid exchange, filtration review, valve flushing).

The overcurrent shutoff condition may be reset by temporary disconnection of the enable signal.

- 👉** The shutoff of the VCD actuator due to overload will be indicated via the diagnostics output.

ProPxD parameterizing software

The ProPxD software permits comfortable parameter setting for the module electronic. Via the clearly arranged entry mask the parameters can be noticed and modified. Storage of complete parameter sets is possible as well as printout or record as a text file for further documentation.

The PC software can be downloaded free of charge at www.parker.com/isde - see page "Support" or directly at www.parker.com/propxd.

For program installation and software operating please see operation manual 5715-687. The manual can be downloaded at www.parker.com/isde - see page "Support"

Please check periodical for updates.

Hardware requirements

- PC with operating system from Windows® XP upwards
- interface RS232C
- display resolution min. 800 x 600
- connection cable between PC and electronic module
- storage requirement approx. 40 MB

- 👉** If your PC has no serial interface according to RS232 standard you require in addition an USB-RS232C adapter.

Cable Specification

- ⚠ Attention!** The valve electronic provides no USB interface, but can only be parametrized via an RS232C connection. Therefore the usage of USB standard cables is not allowed and may result in damaging of valve resp. PC.

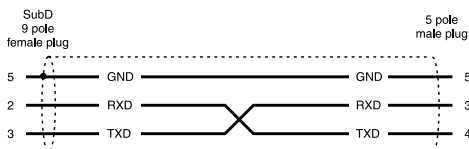
Parametrizing

Ordering code: 40982923

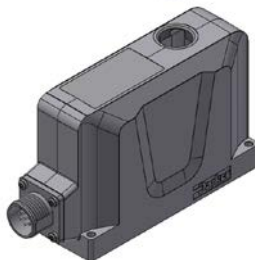


PC side connection

valve side connection



Plug for parametering interface

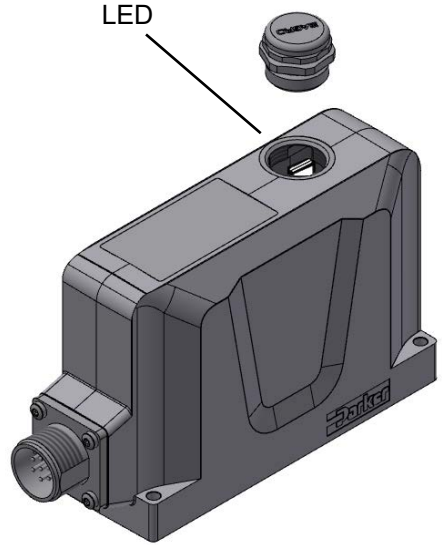


- ⚠** The cover plug has to be re-installed after completion of the parametrizing work.

LED flashing signals of the valve electronics

enable valve OK: approx. 0.5 Hz (slowly, green)
disable valve OK: approx. 1 Hz (fast, green)
valve error: approx. 10 Hz (very fast, green)

Closer information can be can be displayed via the ProPxD Parametrier software.



Error code

Error code (additive)	Error description
0	no errors
1	over current
2	cable break command signal
4	cable break feedback signal
8	undervoltage error
16	bus communication error
32	hardware failure

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Air Bleeding of Hydraulic System

During initial startup, after an oil change as well as after the opening of lines or valves the hydraulic system must be air bled.

Filter

The function and lifetime of the valve are strongly affected by the cleanliness of the fluid.

Purity level class of 18/16/13 acc. ISO4406 is required.

Flushing

It is recommended to flush the pipelines by short circuiting the pressure and return lines. This prevents the installation dirt from entering the valve.

6. Troubleshooting

Basis of troubleshooting is always a systematic approach.



For suspect of a sluggish spool the valve may be flushed with clean pressure fluid.



Troubleshooting in a hydraulic system requires detailed knowledge about function and construction of the system. Therefore the work may exclusively be performed by qualified personnel.

malfunction at hydraulic load runtime					
					- generally no function
					- high frequent oscillation
					- low frequent oscillation
					- speed variations at unchanging command
					- different speeds depending on travel direction
					- speed too low
					- drifting without command
					possible reasons for malfunction
					corrective actions
X					hydraulic pump resp. motor defective
					replace hydraulic pump resp. motor
X	X	X	X	X	drive overloaded
					reduce pressure resp. speed, increase valve size
X	X	X	X	X	valve contaminated
					clean pressure fluid, filter / flush valve
		X	X	X	hydraulic fluid too viscous / too cold
					change fluid grade, provide operational temperature
X	X				too low oil level within tank
					refill pressure fluid
		X	X	X	filter contaminated
					clean resp. replace filter
X	X		X	X	supply voltage too low
					keep supply voltage range
	X				supply voltage carries too much ripple
					reduce ripple
X			X		command signal too low
					increase command signal
	X				command signal carries too much ripple
					reduce ripple
		X			center position adjustment incorrect
					check center position adjustment
X	X	X	X	X	contacts of central connector contaminated
					clean contacts / replace plug
X					feed cable interrupted
					fix feed cable
X	X	X	X	X	wiring sequence incorrect
					correct wiring sequence
X				X	feed cable without shielding
					change cable grade

7. Accessories

The following accessories are available for the valve series TPQ*H:

female connector 6+PE ordering code 5004072

Mounting bolts see table on page 8.

Please direct technical product enquiries to:

Parker Hannifin

Manufacturing Germany GmbH & Co. KG

Industrial Systems Division Europe

Gutenbergstr. 38

41564 Kaarst, Germany

E-mail: isde.kaarst.support@support.parker.com

Spare parts / seal kits

Size	NBR	FPM
TPQ025	SK-TPQ025EN30	SK-TPQ025EV30
TPQ032	SK-TPQ025EN30	SK-TPQ032EV30
TPQ040	SK-TPQ040EN30	SK-TPQ040EV30
TPQ050	SK-TPQ050EN30	SK-TPQ050EV30
TPQ063	SK-TPQ063EN30	SK-TPQ063EV30
TPQ080	SK-TPQ080EN30	SK-TPQ080EV30

**Hotline in Europe
Tel.: 00800-2727-5374**

